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Appl. No.: 10/604,934
Amdt. Dated: 6/18/2007
Reply to Office action of: 03/23/2007

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

Claim 1 (currently amended) A drive nut device for use in allowing positional movement of a vehicle seat comprising:

a one piece sheet steel drive nut body having a predetermined shape generally L-shape and further having a first end and a second end;
said first end having a bore for mounting to a seat movement member;
and said second end having an extruded drive nut formed as an integral part thereof and further characterized as having a wall thickness of from about 50 percent to about 85 percent greater than the nominal thickness of said drive nut body, said extruded drive nut having a threaded bore passing through the longitudinal axis of said extruded drive nut and further having a longitudinal length predetermined to prevent undesired non-longitudinal axis movement of said vertical drive nut device.

Claim 2 (cancelled)

Claim 3 (currently amended) The drive nut device as claimed in Claim 2 1 wherein, said sheet steel is from about 0.5 mm to about 4.0 mm thick.

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Claim 5 (currently amended) A vertical drive nut for use in allowing vertical positioning of a vehicle seat device comprising:

a one piece sheet steel drive nut body having a predetermined shape generally L-shape and further having a first end and a second end;

said first end having a bore for mounting to a seat vertical movement member; and said second end having an extruded drive nut formed as an integral part thereof and further characterized as having a wall thickness of from about 50 percent to about 85 percent greater than the nominal thickness of said drive nut body, said extruded drive nut having a threaded bore passing through the longitudinal axis of said extruded drive nut at substantially a right angle to said bore for mounting to a seat vertical movement member, and further having a longitudinal length predetermined to prevent undesired non-longitudinal axis movement of said vertical drive nut device.

Claim 6 (cancelled)

Claim 7 (cancelled)

Claim 8 (currently amended) The vertical drive nut device as claimed in Claim 7 5 wherein, said sheet steel is from about 0.5 mm to about 4.0 mm thick.

Claim 9 (cancelled)

Claim 11 (cancelled)